



Dart Aerospace Ltd.
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report
10

D3403-1
Job Sheet 175785



Part No: D3403-1

Job Qty: 40 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/23/18

Type: Stock

Description:

Note: DWG D3403 REV F IPP Rev:A 05.08.31 New issue KJ/JLM IPP Rev:B 06-03-07 As per Rev B JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	4/21/18	4/21/18	0.00	0.00	Start Up Machining-2		JB 18-05-24
100	Hardinge	40 pcs	4/23/18	4/23/18	0.08	5.14	Hardinge		JB 18-05-24
120	QC	40 pcs	4/23/18	4/23/18	0.00	0.00	QC8		JB 18-05-24
130	Packaging	40 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-1		MAY 24 2018
140	QC21-SA	40 Ea	4/23/18	4/23/18	0.00	0.00	QC21		MAY 24 2018

Part Op 100 - 1- Turn as per Folio FA556 & Dwg D3403 Folio Rev: _____ Dwg Rev: _____
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	8.6800 ft (.217 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	9	83	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	2.360inches + 0.010 - 0.000	2.370 2.360		
2	Bushing	0.060inches ± 0.005	0.065 0.055		
3	Bushing	0.257inches + 0.010 - 0.000	0.267 0.257		
4	Bushing	0.750inches ± 0.010	0.760 0.740		
5	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
6	Bushing	0.030inches ± 0.010	0.040 0.020		
7	Bushing	20.0Degrees ± 0.5	20.5 19.5		
8	Bushing	0.313inches ± 0.010	0.323 0.303		
9	Bushing	60.0Degrees ± 0.5	60.5 59.5		

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Container No: S073954



Part: D3403-1

Job No: 175785

Serial No/Batch: S073954

Revision: F

Inspector:

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Date: 05/24/18